

PRODUCT

X-O Rust Interior/Exterior Oil Base
DTM Enamel

DESCRIPTION

Direct to metal rust preventative enamel for interior and exterior metal surfaces.

COLORS

Gloss White	XO-1	Almond	XO-23
Gloss Black	XO-2	Light Blue	XO-25
Yellow	XO-4	Pebble	XO-26
Bright Red	XO-6	Orange	XO-27
Medium Green	XO-7	Fiesta Red	XO-39
Blue	XO-8	Hot Red	XO-41
Aluminum	XO-10	Pastel Base	XO-P
Hunter Green	XO-11	Tint Base	XO-T
Machinery Gray	XO-15	Deep Base	XO-D
Seal Brown	XO-20	Neutral Base	XO-N

SURFACE PREP

Remove all dirt, dust, chalk, grease, oil, loose rust and paint. Wipe bare metal with mineral spirits to remove oil and grease. Dull glossy surfaces with sandpaper. Prime all bare metal with proper X-O Rust Primer for optimum protection of surface. Topcoat within 72 hours after priming.

APPLICATION

Stir or mix paint before and during use. For color uniformity intermix all containers. Apply with brush, roller or paint pad. Do not thin. Do not overspread. Surface temperature must be above 50°F (10°C).

RECOMMENDED USES

Interior or exterior metal surfaces, such as file cabinets, fencing, metal drains, piping, outdoor patio furniture and tools. Not recommended for roofs.

ENVIRONMENTAL VARIABLES

Usually dries in 8 hours. Low temperature or high humidity may increase dry time. Coverage of 400-450 sq. ft. per gallon.

CLEAN-UP

Use mineral spirits (paint thinner). Properly dispose of all soiled rags.

CAUTIONS

Do not expose this container to excessive heat. Close container after each use.

Disposal - Full: Give remaining product to neighbors or community organization. Partially full: (If state or local regulations allow) Pour residue into absorbent material. When dry, dispose of in trash for pick up. Empty: This container may be accepted in a recycling program. To recycle or properly dispose of paint in your community, call 1-800-CLEANUP (USA only).

PHYSICAL PROPERTIES

Resin Type	Long and Medium OIL Alkyd/Soya Alkyd
Dry Time at 60°	85
Weight per gallon	8.20 pounds
Percent solids by weight	59.0 %
Percent solids by volume	49.0 %
Viscosity Range	80-90 KU
VOC	Less than 400 g/L
MPI	48

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Limited Warranty

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